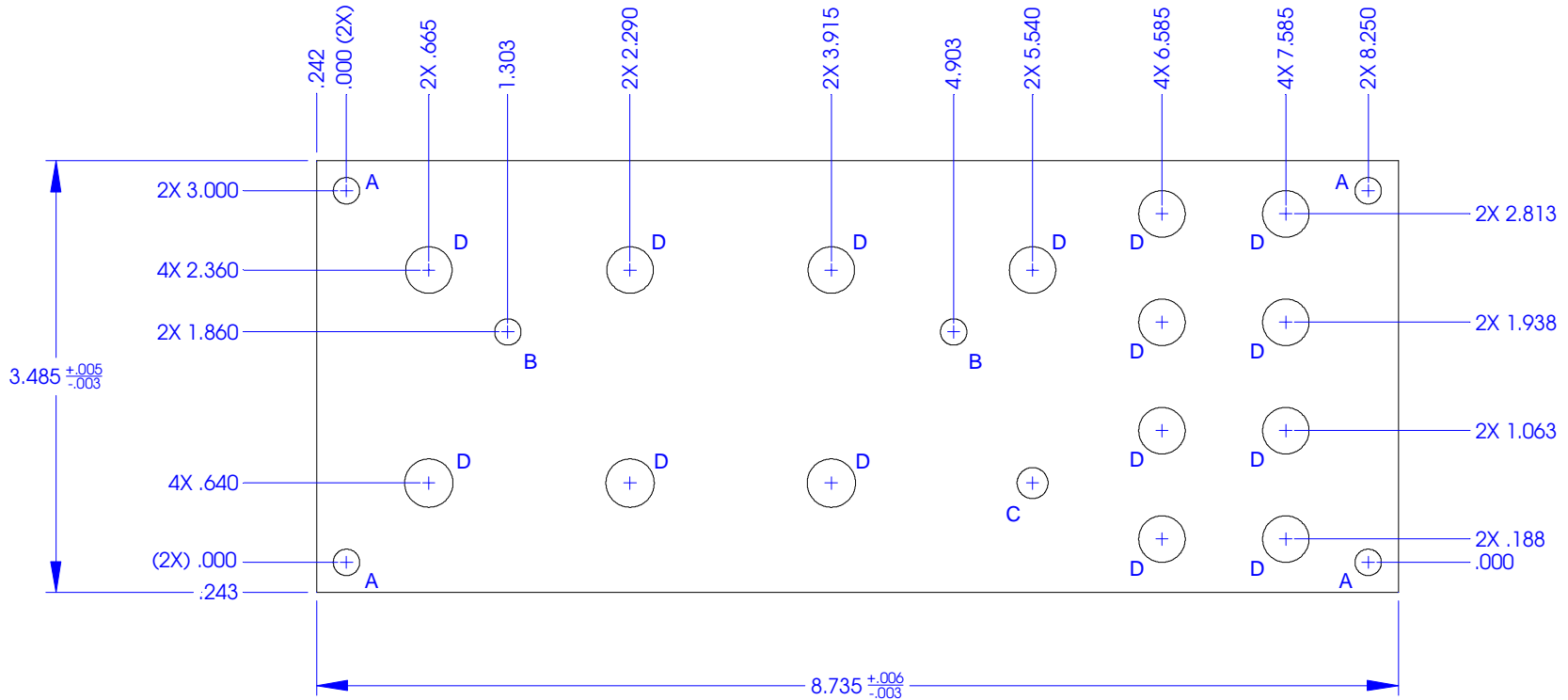



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REV		DATE	DESCRIPTION	DRAWN	CHECKED
A	02-11-08		INITIAL RELEASE	SERVO	
B	12-02-13		Added 0.390 to all large holes		SERVO

CODE	SIZE	QTY	NOTES
A	∅.213	4	THRU
B	∅.213	2	FAR SIDE PILOT PEM CHC-632-4
C	∅.250	1	THRU
D	∅.390	15	THRU



1. MATERIAL: .125" THK ALUMINUM
2. FINISH: FRONTSIDE IS TIMESAVER FINISH
3. DEBURR AND BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED
4. DIMENSIONS APPLY AFTER FINISHING OPERATIONS UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		INTERPRET DRAWING PER ASME Y14.5M-1994		 synthesis technology
TOLERANCES ARE:		APPROVALS	DATE	
FRACTIONAL = 1/64 ANGLES = ±1.0°		DRAWN:	TP	02/11/08
XX = ±.06		DESIGNED:	PS	09/29/99
XXX = ±.03		CHECKED:	--	--/--
XXX = ±.015		APPROVED:	--	--/--
MATERIAL: SEE NOTES		SIZE	B	SHEET 1 of 1
FINISH: SEE NOTES		SCALE	--	
DO NOT SCALE DRAWING		LAST SAVED BY: TP 02/18/08		Dwg. #: MOTM-440