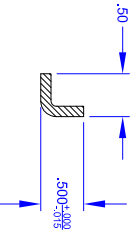
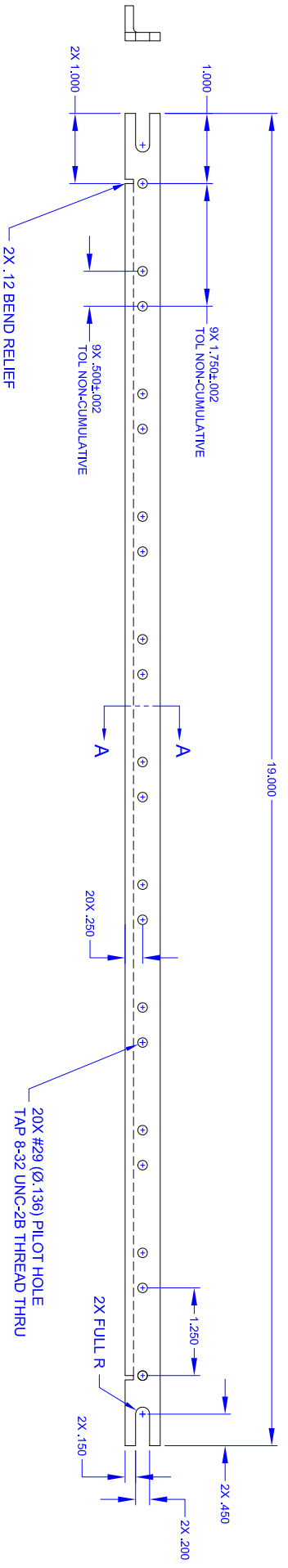


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REV		DATE	INITIAL RELEASE	DRAWN	CHECKED
A	03-02-98			SERVO	
B	02-16-08		UPDATE DWG-REDDRAW IN ACAD	SERVO	



SECTION A-A

1. MATERIAL: 11GA (.1196) CRS
2. FINISH: CLEAR ZINC PLATING, PRIMED AND PAINTED WITH S.W. POLANE BLACK, SMOOTH
3. USE MINIMUM BEND RADI AND BEND RELIEF
4. DEBURR AND BREAK SHARP EDGES
5. TAPPED HOLES TO BE FREE OF DEBRIS AND MATERIAL SHAVINGS
6. PART TO BE CLEAN AND FREE OF OIL AND RUST
7. DIMENSIONS APPLY AFTER FINISHING OPERATIONS UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED INTERPRET DRAWING PER DIMENSIONS ARE IN INCHES		ASME Y14.5M-1994	
TOLERANCES ARE:	FRAC TIONAL ± .001	DESIGNED:	TP 02/18/08
XXX ± .001	ANGLES ± 1.0°	CHECKED:	PS 03/20/08
XXX ± .001		APPROVED:	J-L
TOLERANCE:		DATE:	02/18/08
FINISH:		SCALE:	1.5:1
SEE NOTES		SHEET:	1 of 1
DO NOT SCALE DRAWING		DWG. #:	MOTM-19A



STRINGER BAR